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Vmag

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NOTICE: THIS IS ADULT MATERIAL

All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

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She does a naughty strip tease so she can get piped!



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Seeing just one of Shyla's hard nipples made one reader crash his truck!

SHYLA SHY: ROAD HAZARD

Dear *Voluptuous*,

I've been reading your magazine and jacking to all of your hootered babes for years and I've never written in, but I recently crashed my truck and you guys are to blame. Your July '09 issue should have come with a warning label because that Shyla Shy is dangerous! I picked up the mag at my usual convenience store and happened to open the issue in my truck on my way home and when I saw that first picture of just one of her gorgeous breasts hanging out of her bra, I was so mesmerized that I crashed my truck into the van in front of me. Sure I should have been paying more attention, but who could look away from that perfect nipple and that gorgeous smile? Luckily no one was hurt and there was minimal damage to both of our cars, but it just goes to show you that boobs that "miraculous" are dan-

gerous.—D.H., Denver, Colorado
Dear D.H: Two things: Don't drive and jack, buddy. It's dangerous. And subscribe to V-mag so that you are not operating a motor vehicle when we blow you away with another one of our miraculous mammary finds. Subscription ad's on page four.

NATURALS BOTTOMS UP? OR TOP OF THE TOPS?

Dear *Voluptuous*,

I had to write in and thank you for the special ass tribute you did in the July '09 issue. (Especially the edible Anna Carlene. Her ass is to die for.) I know that I will probably get a lot of shit about saying this but I love asses. Don't get me wrong, I love tits. I love the big, naturals you feature in your magazine and I'm not complaining about the mag at all. But I would like it if you featured some more asses once in a while. Man cannot live on tits alone! When I am with a curvaceous woman with big breasts, it turns me on to play with her tits, but I also like to bend her over and play with her cubby ass cheeks, too. Bigger women always had extra-padding back there and there is nothing that I enjoy more than bending one over and fucking her doggie-style while I hold on to her big jugs from behind. It's absolutely amazing! I wouldn't mind if you featured a special big bottoms section in the magazine in every issue. Surely I cannot be alone in this opinion, right? There have to be other guys like me out there. Hopefully they write in and we can make that section happen. Regardless, I want to say thank you for always catering to our wants and for making a



A tit-lover told us that he wouldn't mind seeing more girls bottoms up in the mag.

great magazine for big boob (and big ass) lovers like me. Keep it up!—T.Y., Albany, New York

AWARDS AND ACCOLADES

Dear *Voluptuous*,

I have been a fan of *Voluptuous* for some time but with the most-recent issue with the awards, you really have outdone yourselves. It might just be the perfect issue. I loved it so much I bought three copies so the I can cum for Karina, Christy and of course the great Sapphire. Also for the first time since you started the awards issue all the girls I voted for won! I was really hoping that Sapphire would win again just so I could see that amazing body and so that I can vote for her again next year. I also loved the centerfold



Sapphire swept Plumper of the Year for the third time in 2008 making her a legend!



Fans sent in hundreds of letters about Karina's Newcomer of the Year award and Christy's Model of the Year nod.



photo of Christy and I almost came just looking at and the photos of Karina. They might be her best yet. I think you should do a special issue of just Sapphire, though. I would buy many copies. Thank again for a great issue. M.R., via email

Dear *Voluptuous*,

Your recent "Special Awards Issue" of *Voluptuous* (June 2009) was truly special and really illustrated why *Voluptuous* remains as the very best in big bust magazines.

Congratulations to the three Awards Winners—all very well deserved. Karina Hart, as usual, looked spectacular! It's hard to believe she is still "starting" her career. It was great news that she will be soon making another DVD.

Sapphire, now a three-peat winner, is remarkable. Her incredible figure and girl next door image continues to make her a plumper fan favourite. Christy Marks was just outstanding! I'm sure all *Voluptuous* fans were gratified to hear that Christy considers her award to be just a beginning and that she appears to be headed for a long career. Thank you so much, Christy!

However, what made this issue so special was beyond the feature pictorials of the award winners. The three runners up in each category were also featured and it was good to also recognize their accomplishment.

As a longtime reader, I appreciated the review of the past winners. It brought back many fond memories of some of the spectacular models who have graced *Voluptuous* pages over the years. This feature also gives many new readers a sense of the heritage and tradition of *Voluptuous*.

I also enjoyed the article on Ashley Sage and learning more about her. The look behind the scenes at her photo shoots enables readers to identify more with this up and coming superstar!

Finally, there was a great selection of debut models, which shows the future is bright for *Voluptuous* fans. Nina Star



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is a plumper's delight with huge tits and areolae. The ever-smiling Sierra Skye joyously showed us her incredible body. Let's hope she continues to bring us such happiness. Daphne Carter had us doing some hard work and took us to the promised land! And Christy Mark's centerfold spread on pages 48/49 prior to the Xtra magazine is a great idea—a definite improvement!—J.Z., via email

SIERRA SKYE MADE A TEACHER HOT FOR HER.

Dear *Voluptuous*,

Thank you! I'm a college professor and I am new to your magazine and I was bowled over by your amazing models and their incredible tits. While there were many ladies in the June '09 issue who made me horny and hard, one girl stuck out from the rest: Sierra Skye. Sierra is exactly my type. She looks like a lot of the female college students in my classes. But it seems like all of my female students are rail-thin and sadly flat-chested these days. Thin may be in but I prefer my women plump and packin' nice breasts. If Sierra was my student, I would keep her after class and then fuck her on my desk and against the chalkboard. I give her an A and would definitely give this beauty some extra-credit. Please bring her back soon. Until then, I'll be jacking all the wood she gives me. She's great!—S.W., Pittsburgh, Pennsylvania



Sierra: So chesty and cute that she gave one professor wood for days!

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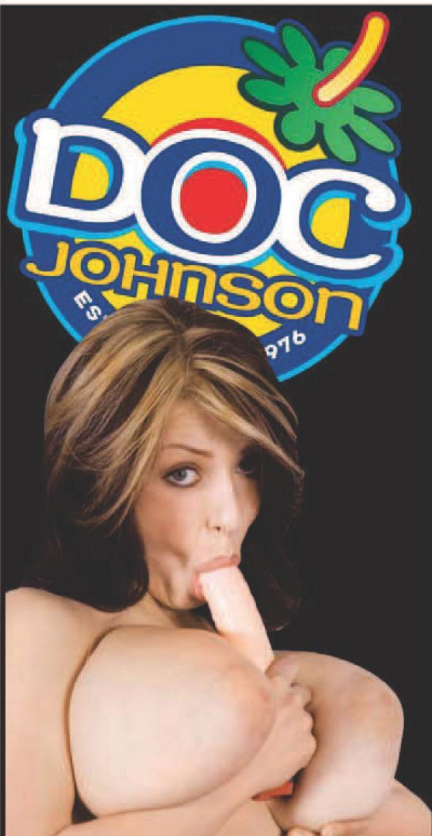
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A reader hated Carly's (July '09) pussy patch but loved her tits!

HE HATES HER PATCH OF PUSSY FUR A LOT!

Dear *Voluptuous*,

Hooray for Carly from the July '09 issue. She is fucking sexy and that lace thing she was wearing was really hot. I don't even have a thing for brunettes (I like blondes and redheads) but there is something really horny about Carly. I think she looks like the kind of girl who would fuck you. Like she is wild and aggressive. And her tits are so high and perky that I wanted to reach into the page and touch them. I only have one complaint. Why does she have that weird, little patch of hair above her beautiful pussy? It's like a Charlie Chaplin moustache right above her lips. I don't mind if a girl is completely shaved or if she has a full bush. Either one is good for me. But when she has a strange soul patch on her cunt, it just distracts me. I couldn't cum, no mater how much I jacked to her because my eye kept wandering down to that strange little hairy thing. Yuck! Please bring Carly back, but please, please have her shave that thing off. I would prefer her snatch clean and bare and ready for a big, fat dick. (Hopefully mine.) But other than that one thing, I want to give lots of kudos to you guys at *Voluptuous*. You do a stellar job at bringing me great tits every month, making my dick hard, and making shoot lots of loads.—Henry, via email

LACKING IN LIPS? PUSSY LIPS, THAT IS.

Dear *Voluptuous*,

I hate to sound like I'm piling on here but I've got to join the growing

drumbeat on the matter of pussy and how rare of a sighting it's becoming in the magazine. I mean, I get that when you trot out the new girls (Ashley Sage, Sierra Skye and Daphne Carter) you're trying to do a slow burn, leave something to the imagination and, hopefully, make us want more but it's getting a bit ridiculous guys. You're even doing it with the well-established models and there's just no excuse for that. It's very disappointing.

I was so excited to see that Kitty Lee had a layout in the June 2009 issue. She's got one of the most mouthwatering pussies of all the women who appear in your magazine and there wasn't one single shot of her hot buttered box in the entire set of photos...and that was the Xtra section.

What in the wide world of sports is going on here? C'mon guys. You're killing me. I need my smut a little filthier than that.

It was almost the same with Karina

Continued on page 74

SEND YOUR LETTERS

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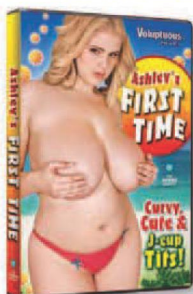
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Jana

Dominno, **Jana**, **Rachel Love**, **Lucy Love** and **Jasmine Black** are handy girls who are only good at getting you off with their mouths, tits and pussies. **Jasmine** uses her ass, too. Need a light bulb fixed? Having trouble with your car? These chicks have no idea what the fuck they're doing when it comes to that, but they know how to fuck! **120 MIN. ON DVD AND VHS**



Eat My Tits RATED X

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Janet Jade

Janet Jade is one of the best-built babes in the universe, and this DVD is devoted entirely to her. Those 38DDD-cup sweater puppies are all-natural and absolutely huge, full and heavy. Janet gives you a long, boob-focused show in a video that'll earn your breast-man seal of approval. And, because Janet can be a bad girl, she gives her pussy a good plugging. **104 MIN. ON DVD OR VHS**



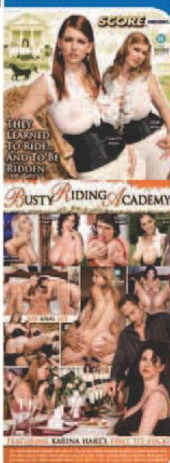
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Karina Hart

We went all the way to Budapest, Hungary, to film our most spectacular on-location feature ever. **Karina Hart**, **Christy Marks**, **Terry Nova**, **Melissa Mandlikova**, **Jasmine Black** and **Kristy Klenot** want to learn how to ride horses, but they end up riding cocks. Features a four-way with **Christy** and **Terry**, and **Karina's** first tit-fuck! **120 MIN. ON DVD, VHS & BLU-RAY**



Paola Rios Chesty Chica RATED X

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Paola Rios

Paola Rios gives you the real girlfriend experience! She's one of the greatest Latinas ever, and this is your chance to get to know the sultry girl-next-door like never before. We spent a week with Paola in Argentina, and she did it all: boob play, kinky fetish action, tits bursting out of tight tops and more. She even gets naughty in the streets of Buenos Aires and talks dirty in Spanish! **90 MIN. ON DVD OR VHS**





Mianna Thomas

Mianna returns to V-mag with her JJ-cups overflowing...into this guy's mouth. She loves sex and was more excited about fucking on camera than anything else. "I was so flattered that so many people wrote in and liked my solo in the April issue that I couldn't wait to come back and fuck on film. I made a few home videos as practice so that when I did have sex for this layout, I would know exactly what to do to look hot for all of the fans." Mianna, all you have to do to look hot is take your tits out of your bra.



**Dark Dugs,
Deep Dickin'**



For Mianna, just the thought of fucking makes her so horny that she needs to cum immediately. "I love to masturbate and do it like five or six times a day. I like to play with my pussy right before I fuck and even during sex, too. It gets me really worked up and my pussy squirts."







Bare Facts

Mianna Thomas

Birthday: February 28, 1990

Age: 19 **Height:** 5'5"

Weight: 150 lbs. **Bra:** 34JJ

Measurements: 46-34-36

Lives: Las Vegas, Nevada

Occupation: Student

Previous Voluptuous Appearances:
April '09

Video: *Sex & Suckled* (Rated XXX
and available on page nine or
online at eBoobStore.com.)



And for a girl with a voluminous rack like Mianna, there's only one place for a guy to dump his goo. "I pretty much demand that a man cum on my tits. It's how I like it. And I've never had a man complain about that," she said. We doubt that any of you would mind spraying down her dark mocha dugs, either.





VOLUPTUOUS BACK ISSUES DEPARTMENT

SPECIAL ISSUES



FEBRUARY '09 BOOTYLICIOUS—Sweet Cream Devoe gives all new meaning to the phrase "poker in the rear." V-Girl Janet Jade gives us a glimpse, while Ms. Juicy and Skyy Black go ass up for a hot orgy.



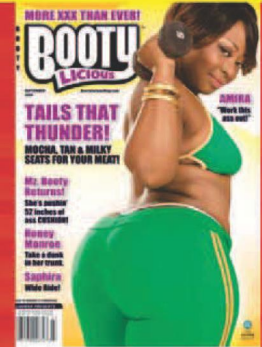
MARCH/APRIL '09 BOOTYLICIOUS—"Wide Rides" special, featuring six pages of the biggest booties ever! Plus, anal sex with Kapri Styles and MILF Leah, and the naughtiest butt babes on Earth!



MAY '09 BOOTYLICIOUS—"Buns In The Sun" special, featuring bootylicious babes spreading their cheeks outdoors. Plus, the ins and outs of anal bleaching, plus loads of XXX, including Eva Gomez DP'd!



JUNE '09 BOOTYLICIOUS—Talking ass with 2 Live Crew founder DJ Mr. Mixx, and he brought along some booty girls! Plus, huge-assed Pinky gets double-teamed, and all colors of spread butt sluts.



SEPTEMBER '09 BOOTYLICIOUS—Mz. Booty's ass is so big, you could get lost in the cleavage. Honey Monroe gets ass-dicked in a lockerroom. Joel has a huge ass and nice tits, too. And loads of XXX.



XL GIRLS #164—More XXX hardcore than ever, with two video previews for Brick House Brawls and Wide Load Nymphos! There's newcomers Bunny Michelle and Glory Foxxx, plus Vivian Alise, Monique, Kitti Campbell, Paige Plenty and many more!



XL GIRLS #167—Donna is back, plus newcomers Hayley Jane and Miss Isabelle. Super-sized honies Kountry Gal, Stacy Lee, Desire Monet show off their assets. We interview Veronica Vaughn, plus Kaitlyn Klien and Hayden suck and fuck in the Xtra section.



XL GIRLS #173—We've done it again, with the entire casts of two XXX DVDs, *Feed Her*, *Fuck Her* and *Piggies for Porkin'*! See Maria Moore, Sapphire, Sunshine (knocked up!), Karla Lane, Keama Kim and many more in solo pictorials and in hot, hardcore action!



XL GIRLS #176—Bunny De La Cruz invites you to take a bite out of her tasty ass with a spread that will leave you begging for more. Angel Sin and Dallas Dixon play with each other's fabulous funbags. Hot pictorials with Kelly James, Gwen Etoile and Alice Webb.



XL GIRLS #183—More breast flesh than any issue ever! Samantha 38G returns, looking even bustier, but she doesn't have the biggest tits in this issue. That honor goes to GG-cup Maria Moore. Then again, Lady Snow looks fuckin' huge in her XXX layout.

Here CUMS the bride! You're invited to **MY BIG PLUMP WEDDING!**



PLUS

Your first look at the 10 curvy candidates who are up for XL's Model of the year!



Maria Moore



Sapphire

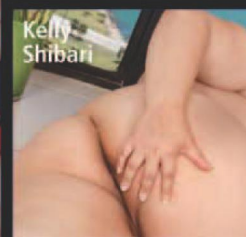
Maria Moore

Cassie Blanca

This issue is packed with a bevy of heavenly heavyweights starting with Samantha 38G, Maria Moore and Sapphire in a preview of *My Big Plump Wedding*. And you can win an XL issue autographed by Maria Moore, too! Plus, exotic Asian wonder, Kelly Shibili, returns!



Alyssa & Kandi



Kelly Shibili



Rikki Waters

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BIG-TIT XXX IN EVERY ISSUE!



AUGUST 2008—Newcomer Karina Hart will blow your load! Jolie Rain debuts, we interview Slone Ryder and Lorna Morgan shows up knocked up! Terry Nova fucks for the first time in our Xtra section! It's nut-busting fun!



HOLIDAY 2008—Christy Marks finally does hardcore and it's right here in our Xtra section! You'll also love newcomers Mandy Pearl and Kristy Kenot, the XXX video preview for *Stacked Street Sluts* and so much more!



MAY 2009—Another incredible debut as superbusty Ariana Angel makes her first appearance in V-Mag. Plus, an edgy interview with sexy redhead Jolie Rain; Shar shows off some of the biggest tits ever, Terry Nova XXX & more!



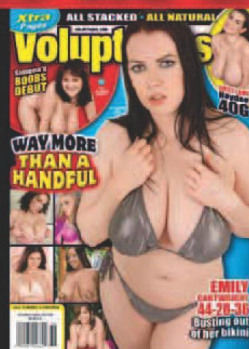
SEPTEMBER 2008—Carol Brown returns at long last! Plus, there's covergirl Melissa Mandikova, Cherry Brady, Victoria Lane, Simone Staxxx and more. Harmony Heart and a pregnant Stefani fuck in the Xtra section.



JANUARY 2009—Our awards issue has special pictorials of the 2008 Model, Plumper and Newcomer of the Year finalists, plus debuts by Kail West and Amber Lee. Marille returns and Sunshine and Dallas Dixon fuck in Xtra!



JUNE 2009—Our annual awards issue featuring brand-new layouts of Karina Hart, Christy Marks and Sapphire, plus four newcomers, behind the scenes of Ashley Sage Ellison's first video and XXX Kristy Kenot and Kitty Lee.



OCTOBER 2008—Covergirl Emily Cartwright is bigger and better than ever, Sunshine is knocked up, newcomers Haydee Rodriguez, Emma and Simona all have V-Mag racks and Ivy Dreams and Gabriella Michaels do XXX!



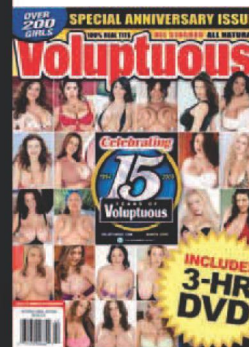
FEBRUARY 2009—Get 13 months of Karina Hart with a free calendar! See Alexis Silver & Jolie Rain taking cocks in XXX action! Samantha is back, plus Denise Davies, Eva, a Busty Riding Academy DVD preview and more!



JULY 2009—Karina Hart and newcomer Ashley Sage go tit-to-fit. See how they measure up against each other! Plus, sexy blonde newcomer Shyla Shy, seven pages of spread asses and Marille and Sabina Leigh XXX.



NOVEMBER 2008—Veteran V-Girl Rachel Love is back with an exclusive interview and all-new photos! Newcomers Saisha McKenzie and Lucy show off their big boobs, plus there's Jelena, Kelly Kay, Romina Lopez and more!



MARCH 2009—Our 15th anniversary collector's issue packed with the greatest V-Girls ever. Over 200 photos of over 200 girls, plus our hottest hardcore shots. Also included with every purchase is a limited-edition 3-hour DVD.



AUGUST 2009—Super-stacked Dixie Devereaux makes her first appearance anywhere, plus an exclusive interview. Christy Marks fucks in the back of a taxi. Farrah Vancok is a gorgeous debutante. And 24 pages of hardcore!



DECEMBER 2008—Covergirl Paola Rios returns, plus Annie Swanson and Ana show their lesbian lust! We interview April McKenzie, plus Karina Hart is our centerfold and there's Jazmin, Diana and XXX in the Xtra section.



APRIL 2009—It's an issue that's sure to become a collector's item. For the first time ever, lovely 36J girl Ashley Ellison shows off her wonderful all-natural tits. Also the debut of J-cupper Mianna Thomas, and so much more!



SEPTEMBER 2009—Bozena and her bountiful bosoms return for the ninth time in the pages of V-mag. Plus, cutie Shyla Shy gets holed by the lawn guy and super-stacked Maria Moore takes a chestload of hot jizz with a smile!

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**V-MAG
DEBUT**

Jennifer



Usually shy and reserved, Jennifer decided to bare her beautiful G-cup tits after her boyfriend dumped her for a flat-chested teen! "He always told me that my breasts were too big and not good," says the Czech native. "But I know that real men like big tits. So I decided to show them to men who would appreciate them."

**The
Greatest
Show
on Earth**





Bare Facts

Jennifer

Birthday: October 10, 1983

Age: 25 **Height:** 5'7"

Weight: 176 lbs. **Bra:** 40G

Measurements: 48-32-34

Lives: Czech Republic

Occupation: Bookkeeper

Hobbies: Reading, cooking
and going to the movies.







That's not the only thing that Jennifer is doing to move on. "I have only been with one man, and that was my horrible ex-boyfriend. Now that I am free to do what I please, I want to have sex with men who want to fuck my tits and suck them, too. And I would like someone to lick my pussy. I've never had foreplay and I want it all the time now."



Even though she is looking for satisfaction, Jennifer does have skills when it comes to pleasing you. "I love to suck cock until a man cums in my mouth," she said. "It makes me happy to know that I can please a man in this way. That is good, no?" Oh, yes, Jennifer. That is VERY good.





A PEEK INSIDE

THE BIG BOOB OWNER'S MANUAL

WARNING: THE FOLLOWING INFORMATION IS TOP-SECRET AND INTENDED ONLY FOR THE EYES OF WOMEN WITH LARGE BREASTS. IF YOU DO NOT HAVE DD-CUPS OR LARGER, OR ARE A MAN, YOU ARE FORBIDDEN FROM READING FURTHER. IF YOU ARE A LARGE-BREADED WOMAN, EXTREME CARE SHOULD BE TAKEN TO PREVENT THIS MANUAL FROM FALLING INTO THE WRONG HANDS.

—From the title page of the *Big-Boob Owner's Manual*.

by Dave Rosenbaum

Hey, what can we say? Shit happens. *The New York Times* wasn't supposed to get a hold of the Pentagon Papers. Firestone's

internal memos about tire separation weren't supposed to get out, either. But what the fuck? We're investigative journalists. We find shit we're not supposed to find.

The Big-Boob Owner's Manual just happens to be one of those things.

The existence of the *Big-Boob Owner's Manual*, or *BBOM*, had been hinted at for years in big-boob circles, but actual proof of its existence had never been presented. It was the stuff of legend. For years, we at *Voluptuous* wondered why the great majority of big-breasted women—particularly women with natural big breasts—seemed to treat their twin treasures in almost the exact same way...as if they were reading from—you guessed it!—a manual.

Finally, we got our hands on one (we can't say how, of course), and its contents make for fascinating (and occasionally cock-hardening) reading. Hey, we'll read anything that has to do with big tits! We even got through Dolly Parton's memoir hoping to read something about her rack.

But what's even more fascinating about the *BBOM* is not only the information it contains for big-breasted women. It's the insight it provides into big-breasted women and how they take care of their prized possessions. Some of this information is also useful to guys like us, who love big tits.

What follows are top-secret excerpts from the *Big-Boob Owner's Manual*, reprinted without permission.

One suggestion: If you have a girlfriend or wife, give her a copy of this. Oh, sure, she might already have one (she's not going to tell you if she does). But maybe she doesn't.

Chapter 1

Day-to-Day Operation

Section 1.1. Morning boobs.

The manual states, "Tweak each nipple once upon waking up. This jump-starts the breasts and gets them ready for the activity of the day. Also, bunch them up a bit using your hands or arms. This is the boob equivalent of stretching. If another person is present, have him do this for you."

Our comment: We never heard of anything like this before and are titillated by the mental visual of big-breasted women waking up each day and tweaking their nipples.



Section 1.3: Clothing.

According to the manual, "Keeping your breasts under wraps for long periods of time is detrimental to their shape, character and overall health. Happy breasts are active breasts. Therefore, don't keep them 100% covered 100% of the time. Give them some air. Although it is okay to occasionally wear loose-fitting, high-cut tops, wearing tight, low-cut shirts is more agreeable to large breasts and gives them the freedom to expand, heave and thrust. It is bad for your boobs to always have them covered up. They need air, which circulates around the tops and bottoms of your breasts and through the cleavage for healthier breast-meat and skin. So take your puppies out for a ride."

Our comment: Although we're surprised by the manual's use of the slang "breast-meat" and "take your puppies out for a ride," this portion of the manual explains one of the mysteries of big-breasted women: Why they occasionally react angrily when they wear low-cut tops and men stare at their breasts. Men are often puzzled by this reaction, thinking, "Isn't she wearing a low-cut top because she wants me to stare at her breasts?" Apparently not. Many women—at least those who have a copy of the *BBOM*—wear low-cut, cleavage-revealing tops because the manual tells them to.

Section 1.4. Bras.

The manual encourages large-breasted women to go for bra fittings regularly but then warns them against the dangers of "falling into the trap set by many bra salespeople, which is to sell you an oversized bra. Although the reasons for this scam are obvious [Editor's note: The reasons are not obvious to the editors of *Voluptuous*, but, alas, they are not stated in the manual.], we strongly urge you to avoid purchasing oversized bras and purchase bras that either fit your hooters perfectly or are one or several sizes too small. For example, a woman with F-cup breasts should be wearing F-cup, E-cup or DD-cup bras. A woman with G-cups can wear a G-cup, an F-cup or an E-cup. Only cases in which the breast-owner feels the need to inspire multiple raging boners from the men she sees that day should she wear a bra that is three or more sizes too small. However, this should only be done in rare circumstances."

The manual continues: "Oversized bras can cause sag because of the swim effect they cause. An oversized bra allows the breasts to swim around, and when breasts have the option to swim, they naturally choose to sag. Of course, if your boyfriend or husband loves big hangers, this is okay. However, most men prefer firm breasts. Oversized bras also promote lopsided breasts because the breast is not 'told' where to go by the bra. On the other hand, tight bras that push your tits up and 'tell' your breasts where to go will ensure firm, full, healthy breasts at all times. It is also acceptable to wear bras that promote side and bottom cleavage."

Our comment: The warnings against wearing oversized bras make perfect sense to us. For example, let's discuss the male anatomy (we promise this will be short). Think of how uncomfortable you are when you wear briefs that are too loose, allowing your cock to wiggle around all over the place, from side to side and up and down.

Then think about how comfortable you feel when your package is snugly wrapped in proper-fitting briefs. The same is true of breasts. We were surprised, however, by the *carte blanche* the manual gives women in regards to side and bottom cleavage. We were under the impression that cleavage existed only for our pleasure and had nothing to do with the day-to-day operation of large breasts.



Section 1.4a. Bra Rotation.

This short entry encourages big-breasted babes to not get hung-up on one favorite bra and to wear their bras on a rotating basis, never wearing the same bra more than two days in a row "unless you fucked some stranger last night, wound up at his apartment and had no choice but to wear the same bra the next morning." The manual encourages big-breasted women to own "at least five good bras, thereby preventing one bra from getting worn out too quickly or showing signs of wear in one particular portion of the bra. The theory of tire rotation in cars also applies to bra rotation in your wardrobe."

Our comment: This didn't make sense to us until the comparison to tire rotation.

Section 1.5. Going braless.

Surprisingly, the manual urges women to "go braless once in a while, although not on a regular basis. Put the top down once in a while! Let them hang free and feel the air. The human body loves freedom. Your breasts are part of that freedom-loving body. Jiggle 'em! Let 'em bounce! You are not doing this to make your breasts feel better. You're doing this to make yourself feel better."

Our comment: Shocking, but we're not going to argue.



Section 1.6. Sports bras.



The manual strongly warns big-breasted women to not wear sports bras, stating, "The mashing effect caused by most sports bras can result in permanent misshaping of the breasts and, occasionally, broken corpuscles. If you must jog or engage in another sporting activity that results in excessive boob

movement, you're better off just letting those babies fly!"

Our comment: We think that all sports bras suck, and it's about time an authoritative source such as the *BBOM* finally said something about it. We say don't wear them.

**The manual reads,
"Lube 'em! Cream 'em! Oil 'em up!
And have fun doing it."**

Chapter 2 Preventive Maintenance

Section 2.1. Oils and creams.

The manual reads, "Lube 'em! Cream 'em! Oil 'em up! And have fun doing it. Rubbing skin lotion into your big breasts every day not only feels good, it makes your breasts look and feel better. And what good are your big breasts if men don't enjoy touching them and playing with them? Ordinary skin lotions purchased at a convenience store or department store are fine. There is no reason to invest in exotic skin lotions and mixtures that claim to be from the Dead Sea. What is important is to do it daily. Also, this is not something you have to do by yourself. The same health and maintenance benefits come from having a male partner rub cream and lotion into your breasts. The cream or lotion must be thoroughly rubbed into the breasts so as no residue is left on the surface. The application is best done in a circular motion using both the fingertips and the palms of the hand. It is perfectly acceptable to rub the cream, oil or lotion into both breasts at once (either both by the same person or one by you and the other by a male partner)."

Our comment: This was probably an unnecessary portion of the manual because most big-breasted women already apply creams and lotions to their breasts. But the advice regarding daily application is probably helpful, as is the warning regarding thorough application and how the oils, creams and lotions are best applied.

Section 2.4. Self-Sucking.

The *BBOM* reads, "Self-sucking of the nipples, either one at a time or, in rarer cases, two at a time, should be mastered by all women who have DD-cups or larger. According to scientific surveys, all women with DD-cups or larger should be able to, with practice, master the art of self-sucking. This is important because self-sucking of the breasts—usually done one nipple at

Continued on page 84



Knocked Up Knockers



April McKenzie

We haven't seen April since her Dec. '08 interview where she shared all of her horny secrets and dished on winning Newcomer of the Year in 2007. So what has she been up to? "I've been doing a little bit of this and that and just enjoying being pregnant," she said. And guess what? Her tits are bigger than ever!

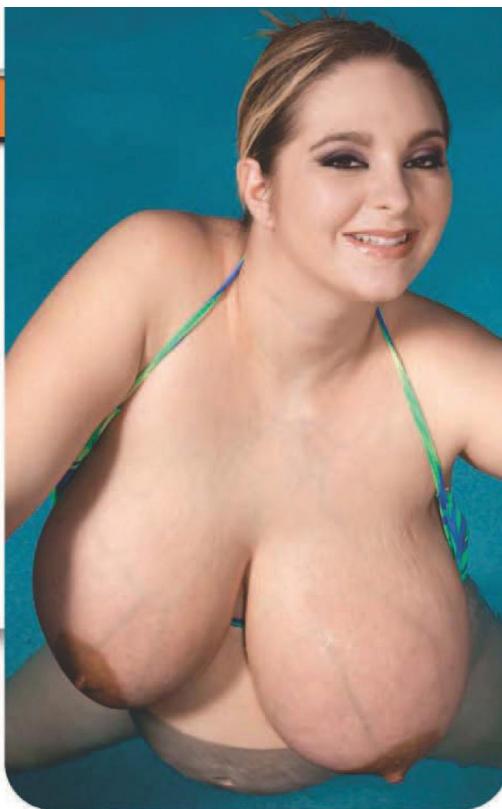


Bare Facts

April McKenzie

Birthdate: July 24, 1984 Age: 25
Height: 5'5" Weight: 173 lbs.
Bra: 36GG Measurements: 44-32-40
Lives: Tampa, Florida
Previous *Voluptuous* Appearances:
Dec. '08, June '08, Holiday '07,
July '07

Videos: *Pounding The Pledges*
(XXX-Rated), *Tits on Top* (XXX-
Rated), *Tits & Tugs* (XXX-Rated),
Busty Big 'Uns (X-Rated). All
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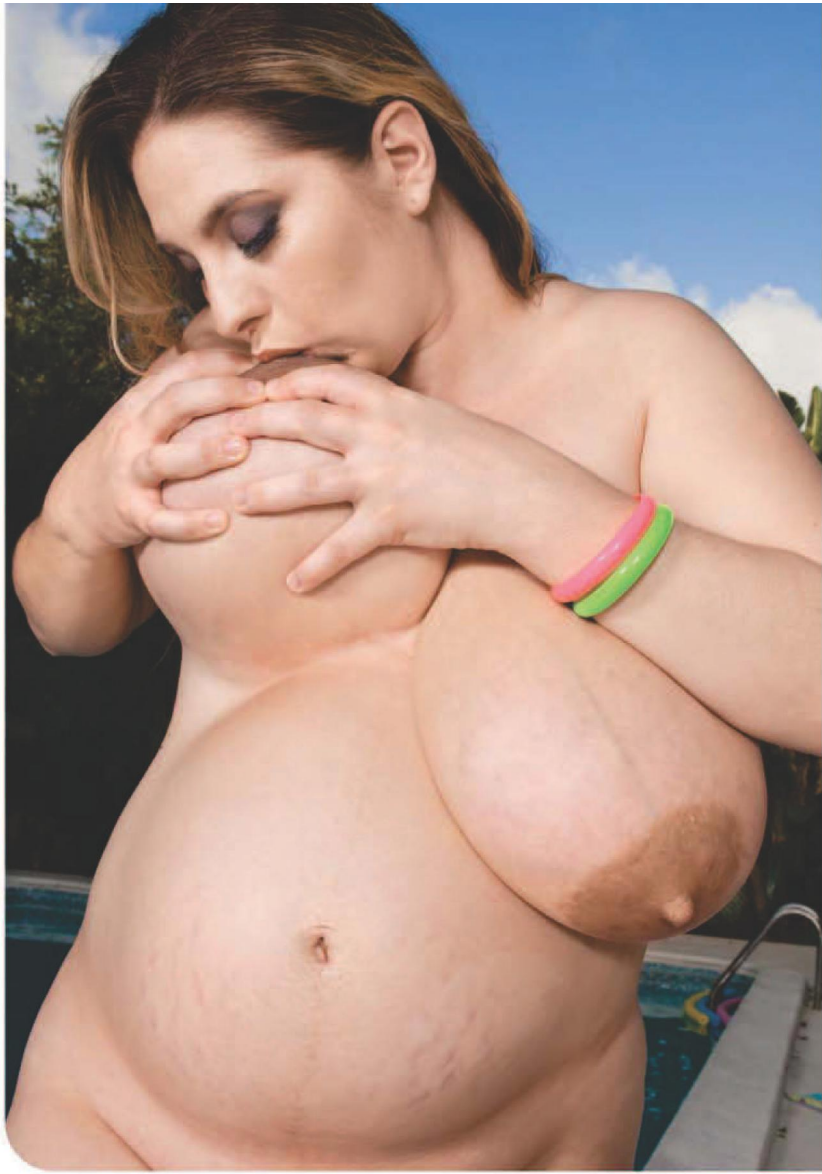




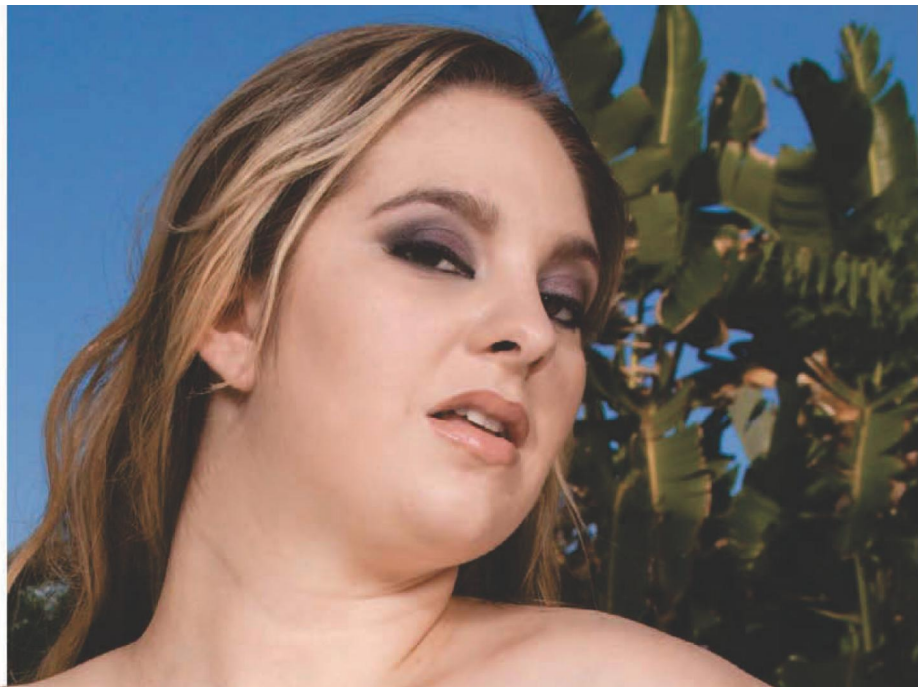


And how has pregnancy changed her? For the better. "I've never felt sexier," she gushes to us. "My boobs are so much bigger and way more sensitive now so I like to lay and relax in bed, rubbing and pulling on my nipples for hours."





And sensitive tits aren't the only pregnancy perks that April is enjoying. "I can't even begin to tell you how horny I am!" she says, laughing. "I love to look at my body in the mirror and it turns me on so much that I need to touch my pussy right then and there. I masturbate a lot. And the sex is better because my clit is always swollen. I can practically cum from pressing my thighs together. And I love playing with my breast pump. I cannot wait until I start lactating so I can play with my breasts even more!"



V-MAG
DEBUT

Suga Squirtz

Suga is a nice girl. She likes to do arts and crafts in her spare time and she loves to watch movies and spend quiet nights at home. That is until she unleashes her "inner freak" and goes on the prowl for men. "Most guys ask me out because they think I am a quiet, nice girl who they can take home to mom," she said. "But that's just who I am when I am out in public. Once I get behind closed doors, I am a freak and there is nothing that I won't do to a man. I like that I am able to switch it on and off because I enjoy taking men by surprise. They think that they are going to try and make a move on me, but I beat them to the punch. Then I beat them off with my big tits!"

**"Squeeze
my tits nice
and hard!"**





Bare Facts

Suga Squirtz

Birthday: September 13, 1977

Age: 31 **Height:** 5'3"

Weight: 155 lbs. **Bra:** 38F

Measurements: 44-36-40

Lives: Washington, D.C.

Occupation: Cam Girl

Hobbies: Scuba diving, scrapbooking, giving head on the first date.





And even though she claims to be prim and proper in her everyday life, Suga has no qualms about sucking dick, even fucking dick, on the first date. "I know about 15 minutes into the date whether or not I'm going to fuck a guy," she said. "I check out his personality and his physical appearance. If he carries himself well and I like his body, I will take him back to my place right after dinner. I love closing the door, ripping a man's pants off and sucking on his dick. The look on his face is so priceless. I never have a problem getting asked out for date number two."





Renee Ross



**"My
J-cup
tits are
heavenly..."**



We must be doing something right because fate smiled down upon us and blessed us with this J-cup newcomer, the incredibly stacked Renee Ross. Hailing from Virginia, Renee is a nurse who loves to get kinky with candle wax and having her nipples licked and pulled. She says her tits are so huge that she has trouble finding J-cup bras! "I can't find my size, so I usually squeeze into an H-cup from Lane Bryant," she said. Big tits in little bras? We like that!



Bare Facts

Renee Ross

Birthday: July 27, 1981

Age: 28 **Height:** 5'5"

Weight: 180 lbs. **Bra:** 40J

Measurements: 48-32-40


Lives: Virginia

Occupation: Nurse

Hobbies: "Shopping, sleeping
and masturbating with my
silver bullet."





A photograph of a woman with large breasts and blonde hair, wearing white lingerie, posing in a room with a stained glass window. She is looking upwards and to the side with an open mouth. The background features a stained glass window with floral patterns and a red wall.

Renee is a fan of being naughty. The former cheerleader lets us know that she doesn't shy away from anything kinky. "I have a lot of dirty fantasies and I like when the opportunity arises for me to play them out. One thing that I would love to happen is to be completely taken and fucked hard by a beautiful woman and a man at the same time."







Yes, Renee loves women just as much as men, but only if the women she is with have small tits. "I think I prefer smaller women, with tiny breasts because they tend to want to worship my breasts because they are lacking in that area. I love for a petite woman to handle my breasts. Seeing a pair of small hands on my tits is a big turn-on."





TITS TITS TITS!

Get to know Renee in her debut DVD, *TITS TITS TITS!* Follow the J-cuppper as she shows you a day in her life. She wakes up and showers, oils up her heavy tits, goes swimming and gives you a wet T-shirt show. It's Renee, up close and personal and all yours!

**NEW RELEASE
ORDER PAGE 9**



Everyday musings by a big-tit connoisseur

By Dave Rosenbaum

Are you really sure you want to fuck that pussy?

You know that old saying, "Ya gotta be there?" Well, I was looking at a recent poll on Scoreland.com, and the result was shocking! It asked which part of a busty woman's body you'd most want to fuck, and the No. 1 answer was her pussy.

So, basically, if that poll was *Family Feud*, and I had to give an answer, the Richard Dawson-type guy would've said, "Survey says!" and the next thing we would've heard was a loud, no-go buzzer going off. Because I would've said tits.

I mean, am I all alone here? Am I wrong in thinking that's what sets a busty girl apart from other types of girls is her tits? That every girl has a pussy—although some pussies, I admit, are tighter than others—but not every girl has gigantic knockers?

So what's, "ya gotta be there" have to do with all this? Well, here's what: I think that if the majority of guys who answered pussy were ready to mount a big-titted chick and looked down and saw her wet pussy and looked up and saw her mounds of flesh, they just might surprise themselves and go for the tits.

And as for me? Well, I'm pretty sure I'd go for the tits, but who knows? After all, last month I was going on about Bailey Santanna's pussy.

What bothers me most is that I just might have been wrong about something I've always thought (and have written about in this space), which is that when a busty babe shows cleavage, she might as well be walking around with her pussy out. Because a V-Man would rather fuck tits than pussy.

But here's the deal: I don't think I'm wrong, and I want all of you guys out there to think about something. In my blog last issue I wrote about the feeling I get when I see big tits in public. Now, ask yourself: Do you get the same feeling when you see a hot chick walking around with cameltoe?

You don't, do you? So 'fess up, buddy! You'd rather fuck tits than pussy. It's nothing to be ashamed of.

Besides, no girl ever got pregnant from having her tits fucked.

In fact, here's a good tag line for an advertising campaign:

TITS: THE PERFECT BIRTH CONTROL FOR BOOB MEN.

[Want to comment? Contact the blogger at rosenbaumd@scoregroup.com](mailto:rosenbaumd@scoregroup.com)



Do you prefer to wedge your cock between a chick's slick cleavage or in her creamy cunt?

Ashley vs. Mianna?

An unusual thing happened in the April '09 *Voluptuous*: The two girls who are most likely to fight it out for 2009 Newcomer of the Year both made their debuts.

And now Mianna is making her XXX debut in this issue, which may influence some V-men to vote for her over Ashley.

Some might call Ashley a slight favorite, but I'm not so sure. Mianna's rack is mind-boggling, and that XXX plays a big part in the minds of many voters.

Of course, maybe neither of them will win. Newcomer Renee Ross (page 44) and her J-cups might just take the whole thing!



NO BARE TITS!

I've heard big-boob lovers say, "It be great if chicks walked around topless." And I've thought, "No, it would ruin it. Naked tits would be ordinary."

What I'm saying is that for most people, a great steak is a real treat. But if you ate it every day, it wouldn't be a treat, right?

One of the great things about V-Mag is that we get to see things we can't see almost anywhere else: naked tits and pussy. If women walked around topless, it wouldn't be the same.

Okay, I know, you want to see naked tits everywhere, in the store, in your workplace.

But we say just be careful about what you wish for.

Continued on page 72



**V-MAG
DEBUT**

Bella Gianna



**Creamin'
for you!**

Bella is one of those girls who you can watch the game with or fuck in public. Wait...what? We'll let her explain that. "I'm a guys' girl and I love to just hang out and goof off with the boys. But I have an exhibitionist streak that I can't seem to control. I once went out with a guy and when he dropped me off in my driveway, I was so horny that I let him bend me over the hood of his car and fuck me right there. My neighbors were watching us and I just smiled and waved at them!"



So can just any guy fuck her on his car? Not really. "A guy has to be funny and make me laugh. I always say, 'If you can tickle my funny bone, I'll tickle your bone right back!' Most girls are not into cheesy pick-up lines, but I love them. This guy was staring at my rack for hours at a bar one night and came up to me and said, 'Was your daddy a chicken farmer?' And I said no and he said, 'Cause you sure know how to raise a cock!' I almost died laughing. And yes, I raised his cock later on that night, too!"





Bare Facts

Bella Gianna

Birthday: August 31, 1979

Age: 30 **Height:** 5'5"

Weight: 160 lbs. **Bra:** 38E

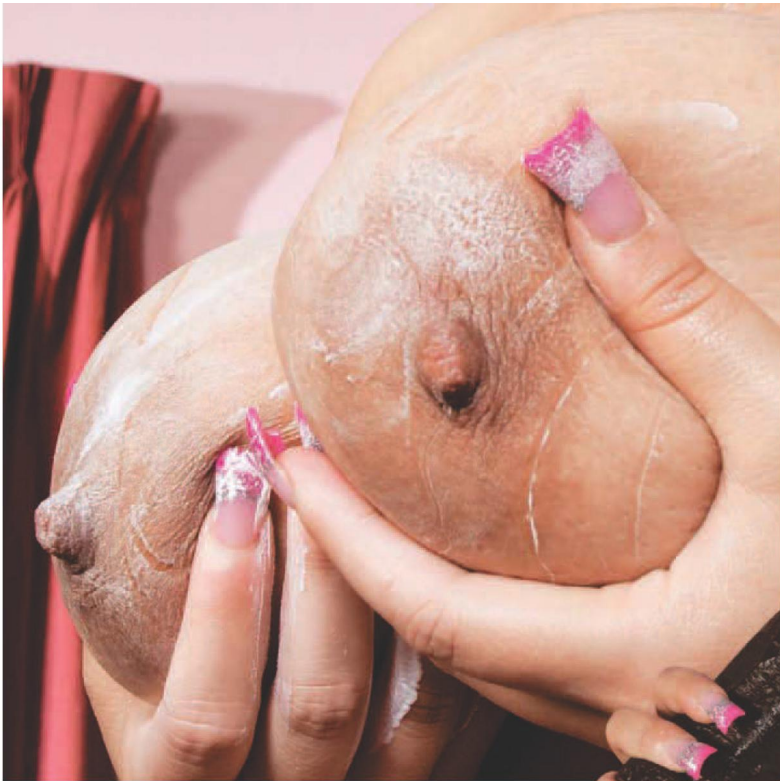
Measurements: 44-32-36

Lives: Phoenix, Arizona

Occupation: Model

Fantasy: "I want to fuck
someone's boyfriend while
they watch us go at it."





So how does this kinky queen raise a cock? "I love to give creamy tit jobs. Guys really like it, too. I pull my tits and their cock out and coat them in lots of lotion and wrap my tits around that dick and milk it. I love cum on my boobs."



**Return of
the Rack**

Valeria



We have to take a moment to thank boob lovers in South America for prompting Valeria to return to us. We missed this spicy senorita and her pretty E-cups. "I have my own little bakery now and my customers are always telling me how nice my breasts are, and so I decided to show them off again," she said. "If you have it, you should flaunt it, right?"



Valeria may be baking pies by day, but at night she is cruising local clubs looking for someone to eat her cookie. "I like to look for men and women to fool around with. I get bored easily and there are always tourists who are just as horny, if not hornier than I am. I love to have sex with people who are on vacation. They are so willing to be wild. I once had an orgy with a group of students from the States who were on Spring Break. There were three guys and one girl in their group and they all took turns sucking my tits!"







Bare Facts

Valeria

Birthday: January 7, 1978

Age: 31 **Height:** 5'6"

Weight: 141 lbs.

Bra: 42E **Measurements:** 48-36-46

Lives: Argentina

Occupation: Baker

Previous Voluptuous Appearances:
June '07

Hobbies: Inventing new recipes,
dancing and cruising for new
cock and pussy to play with.

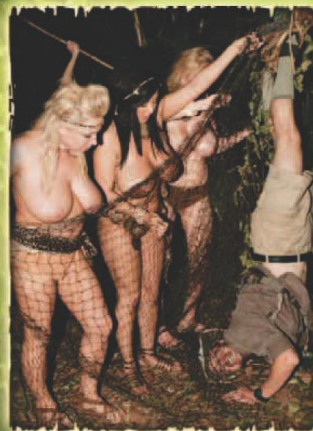


That orgy opened Valeria's eyes to a whole other world: The world of group sex. "Why have one partner when you can have lots and lots of partners at the same time?" she said. "I like to feel hands all over my body while I have sex. I love to have a cock in my mouth and one in my pussy at the same time. So orgies are perfect because there's always a pair of hands or a nice stiff cock just waiting for me. And I'm always the center of attention because people are always attracted to my breasts. It's a win-win situation for me to fuck multiple people."



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TALKIN' TITS BLOG

Continued from page 54

V-Mag: A big-boob magazine with a side order of pussy

Which brings me to one of the letters in this issue's "V-Mail." K.S. writes, "I hate to sound like I'm piling on here, but I've got to join the growing drumbeat on the matter of pussy and how rare of a sighting it's becoming in the magazine. I mean, I get that when you trot out the new girls (Ashley Sage, Sierra Skye and Daphne Carter), you're trying to do a slow burn, leave something to the imagination and, hopefully, make us want more, but it's getting a bit ridiculous guys. You're even doing it with the well-established models, and there's just no excuse for that."

Okay, I respect K.S.'s opinion, although I'm not sure what "growing drumbeat" he's referring to. And the fact is, when it comes to some girls (Ashley Sage Ellison is definitely one), we're not doing a "slow burn." Basically, these girls tell us, "I'm not spreading my pussy." And when they say that, we have a choice: Tits or no tits. Are we supposed to reject Ashley Sage, who has the body to be one of the greatest V-Girls ever, because she won't show her pussy? No way.

And here's the deal: Only the truly great girls, like Ashley (and Nicole Peters, Ines Cudna and Kelly Kay when they started out) get to pull the "no pussy" line on us. If a lesser-chested girl tries that, we say, "Sorry, but we're not interested." Yeah, it might not sound fair, but this isn't a democracy. Well, actually, it is, and we vote with our cocks. If a girl is chesty enough to get our cocks hard without showing pussy, she's in.

I guess this comes down to a question of how you—yeah, you, the reader—sees V-Mag. It's a big tits mag. Right, At some level, it's a tits and ass mag. Pussy isn't in our mission statement. There are plenty of magazines that show plenty of pussy but only a few magazines that focus on tits. Or maybe it's a matter of striking a happy medium. K.S. isn't asking us to stop showing tits. He's asking us for a side order of pussy with the tits.

I'm kinda wondering, though, K.S.: Which would you rather fuck, tits or pussy? I know, ya gotta be there.

Want to comment? Contact the blogger at rosenbaumd@scoregroup.com

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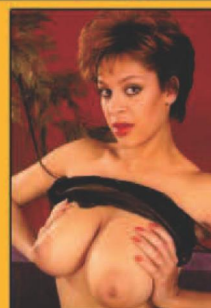
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V-MAIL

Continued from page 8

Hart and Sapphire. They won models of the year for 2008 in their respective categories and we barely got to see the goods. The shots of ladies like Via Paxton, Kerry Marie, Nadine Jansen, Angela White, Alix Lakehurst, Alana Ackerman (who's never a runner-up in my dreams) and Victoria Lane could have been randomly inserted into a Disney film and come away with the same PG ratings.

It's not like every shot has to be a gaping expose on a given models reproductive canal but the only real satisfaction I found in this issue were the layout that featured Nina Star—her big tits, hot ass (on page 69) and pink pussy really got me going - and the thumbnail photos on pages 98 and 99 that served as advertisements for featured videos. There was more raw sex going on there than anywhere else.

What I'm saying is this. If this trend continues, I'm going to have to give up the magazine and hold out for the videos instead. Of course, if I'm no longer a regular viewer of the magazine, I'll probably lose interest in the Score Group all together and that'd be too bad. I've enjoyed the magazine for nearly 10 years now.—K.S., via email

Dear K.S.: You bring up a good topic for debate and discussion and we'd like to thank you for taking the time to write us. As far as pussy shots in the mag go, we will take your opinion into consideration when we are doing shot selections for our upcoming issues. But we would like to point out something about the newer models. Models like Ashley Sage do not show any pink at all. When Ashley came to us and told us that she wanted to model, she made it very clear that she would not show us her pussy, as much as we pleaded and tried to convince her otherwise. As a dedicated team of big boob lovers, we had to make a call: Do we put her in the book, sans pussy, to let you guys see her big tits (which are magnificent) or did we say no, just because she wouldn't spread and deny all of you the glory of seeing her sweater puppies exposed? We went with the former. While we would love to show you guys all the pussies we can, sometimes we have to sacrifice the pink for the greater good, and that is bringing you the best boobs around. It's a tough call, but we think it's for the better. We look forward to hearing more from all of you on this matter.

CHICKS DIG BIG TITS, TOO!

Dear Voluptuous,

I just wanted to write you and say that I am in love with your magazine. My boyfriend got me into reading this magazine so we bought a subscription for it. I just love all the women with big tits and with meat on their bones. I am not a "skinny" girl. I have curves and big tits myself and he has been telling me I need to send my picture to you guys to see if I could possibly get into the magazine. Keep up the good work.—Janet, via email

Dear Voluptuous,

I'm a subscriber to your great magazine and I am a big fan of V-mail. I'm a woman who loves big tits and I think that you guys rock every issue. I wonder if there are more ladies like me out there who lust for big busts the way I do. I have big tits and one of my fantasies is to come and pose for your magazine.—G.G., Elizabeth, New Jersey

Dear Janet and G.G.: It is our pleasure to extend an invitation to you busty ladies to show us your tits! And then, perhaps we could arrange a meeting for you two tit-lovin' gals in our studio. Don't thank us, it's our duty to make sure that we bring as many tit-loving women together as we can. In the meantime, go and check out our website, BeAScoreModel.com. You can find all the details on how to become a busty model and how you can contact us. We hope to hear from you, soon.

CHRISTY AND KARINA: DUO OF THE YEAR?

Dear Voluptuous,

I have a request that may seem foolish, but I'll make it anyway.

It seems that you're creating a rivalry between Karina Hart and Christy Marks. Please don't make these two beauties consider themselves rivals. Help them see themselves as friends so that they'll continue to appear together in DVDs and in photo layouts in your magazines. I don't believe I have ever seen anything so exciting and pleasurable as seeing them together. I am sure that readers will agree with me.

I think you should publish more layouts of two girls together and have an annual contest for "Duo of the Year." I mean, the only thing better than seeing a beautiful girl with magnificent tits is seeing two gorgeous girls with magnificent tits. Karina and Christy are fantastic!—R.W., Bristol, Pennsylvania

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**"How dirty
girls get
clean!"**



Everytime you see Natalie Fiore's full, lush tits, you should send your thanks to France. Especially since this French fox is returning to V-mag for the first time since her Feb. '08 interview, and she has bigger tits! "Eating French food has made my tits grow!" she said. We say, Vive La France!

A close-up photograph of a woman with long dark hair, wearing a white shirt. She is looking upwards with a slight smile. Her hands are resting on her large, prominent breasts. The image is framed by a black border.

Natalie
Fiore



Natalie's tits have gone up a cup size, making them a full G-cup and making all of us horny and hot for her. A fact that didn't go unnoticed by this brunette seductress. "I know you are looking at my tits and I love it," she says with a sly smile. "When men look at my tits, it turns me on! I encourage them with my smile and I'll even jiggle my breasts a little to give them a show." Although her tits are bigger, Natalie's sex life is on hold for the moment. "I just started working in Public Relations and I'm very busy. I have to satisfy my sexual urges by masturbating, a lot. My latest obsession is making myself cum hard with the detachable showerhead in my tub."





Bare Facts

Natalie Fiore

Birthdate: Oct. 2, 1980

Age: 28 **Height:** 5'5"

Weight: 137 lbs. **Bra:** 38G

Measurements: 46-29-36

Lives: France

Occupation: Public

Relations

Previous *Voluptuous*

Appearances: Feb. '08, Oct. '07, May '07

Videos: *Natalie Fiore: Naughty in Nassau* (X-Rated, available online at eBoobStore.com).





And Natalie finds ways to keep herself entertained while she masturbates. "When I cum in my bathroom, I moan very loudly and I can hear my neighbor jacking off in his bedroom through the wall. Knowing he is jerking his cock furiously to my screams and moans makes me cum even harder."



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BOOB OWNER'S MANUAL

Continued from page 30



Section 2.4. "Self-sucking...is an action that should be mastered..."

a time—helps the flow of blood and important nutrients in the breasts, thereby leading to healthier breasts. The suck, when done for at least 30 seconds at a time, increases blood flow to parts of the breasts that might otherwise be constricted by the mass of the tit-flesh. It is important that self-sucking be done at least twice a day for effective results and it is perfectly permissible for these sessions to take place in the presence of another person or persons."

Our comment: This was particularly surprising to us, not only because the manual encourages self-sucking but because it points out the health benefits of self-sucking (beyond the obvious pleasure benefits). We had previously been under the impression that women self-suck only when masturbating or when pleasuring their man, but apparently, many women (especially health-minded ones) self-suck on a regular basis. Obviously, the idea of a busty girl that you just saw at the grocery store going home to self-suck can lead to more intense jack sessions for you. This section of the BBOM also explains why so many women make frequent trips to the restroom. We've often thought, 'Why do women need to go to the bathroom so damn much?' We have our answer: They're self-sucking.

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Chapter 3

Breast Sex

Section 3.1. Sucking.

The manual refers the owner to Section 3.1 ("Sucking") in stating, "The same benefits that are associated with self-sucking of the breasts are also associated with having your breasts sucked by a partner. Kneading is also beneficial as it increases blood flow throughout the breasts. There are no minimum or maximum suction regulations. Have your partner suck as soft or as hard as you'd like, although deeper suction has been shown to have increased benefits."

Our comment: It's nice to know that when we're sucking on a chick's big tits, we're not only making her feel good, we're making her breasts healthier. The comment about deeper suction is noteworthy. Nothing is said in the manual regarding sucking a chick's tits while fucking her or fingering her pussy, which leads us to believe that it is perfectly acceptable behavior.

Section 3.3. Tit-Fucking.

Surprisingly, the *BBOM* points out the many health benefits of tit-fucking. It reads, "For many large-breasted women, getting tit-fucked by a hard cock is a very enjoyable activity from a visual and physical standpoint. But although



Section 3.3. "...getting tit-fucked by a hard cock is an enjoyable activity..."

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some large-breasted women report receiving no physical stimulation from getting tit-fucked, having a cock between your tits does have several benefits. For one, a hard cock is capable of reaching areas that are not otherwise accessible by your own hands, thereby allowing for the massage of these areas. Also, the act of pushing your large tits together around a hard cock helps maintain their proper shape."

Our comment: We were rendered speechless by this portion of the BBOM. Here, it almost seems to have been written by a boob-loving guy who just wants to tit-fuck as many women as possible. But our skepticism disappeared when we read the extensive footnotes on this subject, referencing various scientific studies that have been done on tit-fucking. Our conclusion: The BBOM's findings are 100% valid.

Section 3.5. Cum: Beneficial.

The manual reads, and we quote, "Although most women enjoy the feeling of cum in their pussies, it is vital that big-breasted women take advantage of opportunities in their sexual activity to let men cum on their tits. Cum contains several vital nutrients that are not manufactured by the female body but are beneficial to the feel and texture of the breasts. Women are encouraged not to wipe cum off their tits, but to rub it in vigorously (a circular motion is recommended). In most cases, the more cum the better. Studies have proven that it is impossible to overdose on cum. Women should encourage their male partners to increase the quantity of their loads so they can provide adequate cum nutrition to their breasts. Women who are afraid of the cum landing in their eyes are encouraged to purchase a pair of goggles from a sporting goods store."

Our comment: This fascinating portion of the BBOM validates something men have been saying to women for many centuries: That cum is good for them. Of course, we thought we were simply feeding them a line in order to get into their bras. But the BBOM, supported by medical findings, has turned fantasy into fact. Therefore, the next time you shoot your load on a pair of big tits, you should know that not only are you doing something good for her; she knows you're doing something that's good for her, too. And she should be very, very grateful.

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Chapter 5 Breast Reductions

In this short, one-section portion of the BBOM, the writers "strongly warn against breast reductions except in extreme medical emergencies. From a cosmetic standpoint, breast reduction almost always results in permanent scarring that cannot be fixed. From an emotional standpoint, recent studies show that 85% of women who undergo this surgery report regretting the decision afterwards and 'missing their friends.' This "regret effect" is not the only detrimental effect of reduction. From a physiological/biological standpoint, reducing the size of one's breasts could result in potentially damaging changes in the blood flow of the body, resulting in diminished immunity affecting health and recovery and, often, inducing painful menstrual cycles.

Our comment: We showed this portion of the manual to Dr. Richard P. Seliger, a noted obstetrician, who nodded and then said, "Indeed, there are always health risks involved whenever self-mutilation of the human body occurs. I cannot, for the life of me, understand why some people, even some medical doctors, think different rules apply to the breasts."

The Aftermath of the Discovery of The Big-Boob Owner's Manual

As with any office, the *Voluptuous* headquarters in Miami, Florida has several big-breasted employees. However, each one, when shown a copy of the BBOM, adamantly denied having ever seen it before. After paging through it, one particularly busty lady said, "Did you write this, Dave?" then quickly folded her arms across her huge chest and said, "Is this for real? Where did you get this? This is totally ridiculous. Nobody would ever believe this crap."

A few days later, shortly after this article was composed, our only copy of *The Big-Boob Owner's Manual* suddenly went missing. At the same time, one of the big-breasted *Voluptuous* employees was observed making more-frequent bathroom breaks and wearing tighter bras and exposing more cleavage.

Did she steal the BBOM?

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**"I'll do a sexy
striptease and
then I'll do you!"**


Veronika

The last time we saw Veronika in the Dec. '05 issue she was blond, a D-cup and sucking and fucking dick. Now she returns as a redhead, her tits are a DDD-cup and guess what? She is still sucking and fucking dick! Some things never change. "I think women just get better and better at sex," she said. We agree!



And what does Veronika attribute her bigger cup size to? Cum, of course. "I think that when you have lots and lots of sex like I do, your tits get bigger," she said. "Oh, and you have to swallow a lot of cum and rub a lot of it on your tits, too. I love to play with cum, especially on my hard nipples."

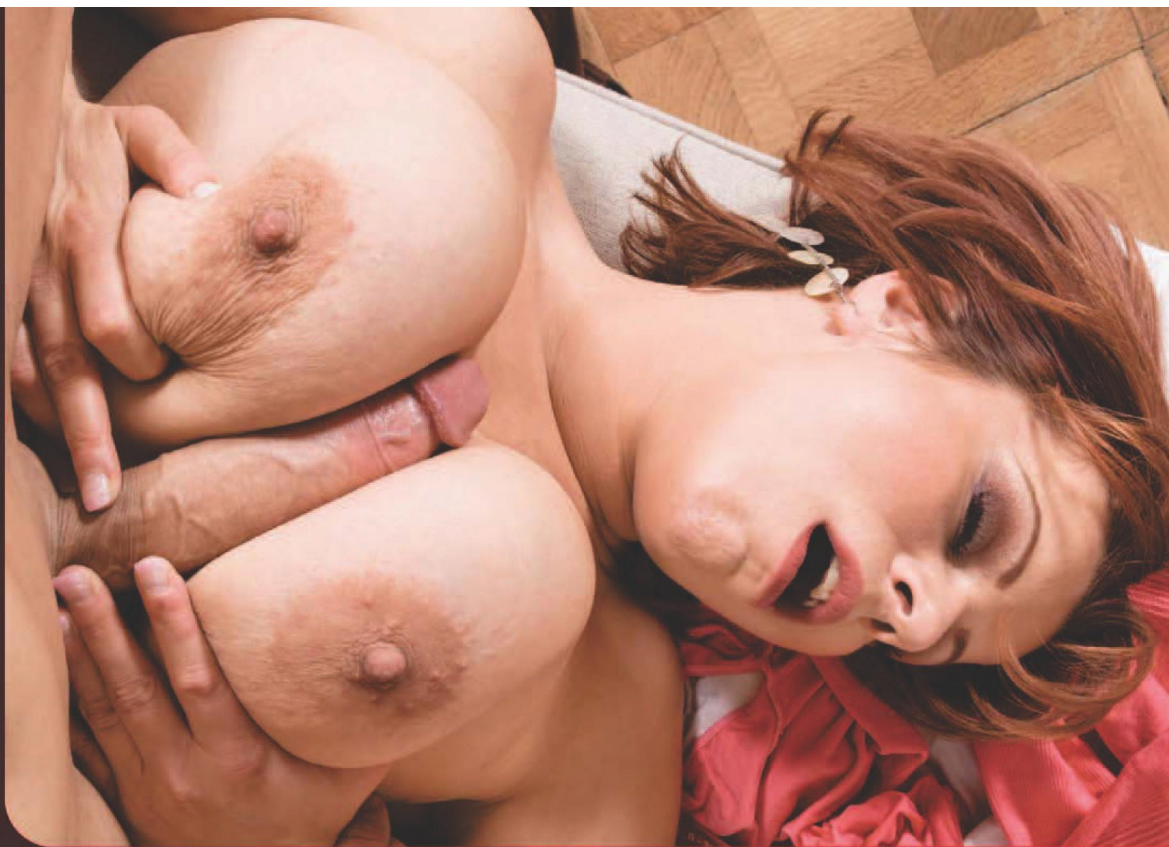




Bare Facts
Veronika
Birthday: August 19, 1979
Age: 30 Height: 5'6"
Weight: 149 lbs. Bra: 38DDD
Measurements: 44-30-36
Lives: Czech Republic
Occupation: Manager
Previous Voluptuous Appearances: June '05, Dec. '05
Video: *Sexed & Suckled*
(Rated XXX and available on page nine or online at eBoobStore.com)



And Veronika isn't one of those ladies who claim to love cum only to flake out when it's time to drain the pipe. "When I have sex with a man, my goal is to make him cum as hard as he can and as much as he can. If he doesn't cum and cum and cum, then I am not doing a good job at turning him on and making him so horny that he can't control himself. I usually finish a man off with my tits and when I squeeze his shaft with my breasts, I get a lot of cum on my face and I get to taste it. It's very delicious."



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